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D3436-044

Job Sheet 181992



Part No: D3436-044

Job Qty: 2 ea

Part Name: Step RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/14/18	0.00	0.00	Start Up Machining-2		JSC
100	Large Fab	2 pcs		9/14/18	0.00	5.13	Large Fab 4		JSC
110	Bandsaw	2 pcs		9/14/18	0.00	2.04	Bandsaw1		JSC
120	QC	2 pcs		9/14/18	0.00	0.00	QC9		EL
130	QC	2 pcs		9/14/18	0.00	0.00	QC5		EL
140	Powdercoat	2 pcs		9/14/18	0.00	0.44	Powdercoat2		BEBIS-10-24
145	HandFinish	2 pcs		9/14/18	0.00	0.66	HandFinish3		EL 10.35
150	QC	2 pcs		9/14/18	0.00	0.00	QC3		EL
155	Small Fab	2 pcs		9/14/18	0.30	0.68	Small Fab-3		EL
160	QC	2 pcs		9/14/18	0.00	0.00	QC5	DAS 6	OCT 25 2018 68
170	Packaging	2 pcs		9/14/18	0.00	0.00	Packaging3-1	6	OCT 25 2018 9-89
180	QC21-SA	2 Ea		9/14/18	0.00	0.00	QC21	9-89	OCT 25 2018 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3436-4	Right Step	2 Ea (1 ea)	90-Start up Operation	25083300
D3436-5	Bushing	8 Ea (4 ea)	90-Start up Operation	5-155000 3-119988
D3436-7	Cap	2 Ea (1 ea)	90-Start up Operation	5104649
D3436-9	Pad	4 Ea (2 ea)	90-Start up Operation	5104649
D3436-1	Clamp	2 Ea (1 ea)	155-Small Fab	1-156263 1-115169

START: 11:00 TEMP: 400° FINISH: 11:30

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3436-4	2	5	0
	D3436-5	8	5	0
	D3436-7	2	0	0
	D3436-9	4	2	0
155-Small Fab	D3436-1	2	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Root Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Container No: S120178 Part: D3436 - 044 Job No: 181992 Serial No/Batch: S120178 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/22/18								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	